# **PRODUCT OVERVIEW**







# V-Class Water-Cooled Chillers

The V-Class of chillers is Smardt's water-cooled chiller that utilize Smardt's oil-free magnetic bearing technology with Turbocor's VTT and VTX series compressors. The V-Class WB series of chillers are available from 350 to 3600 TR (1231 to 12661 kW) and can be supplied in multiple configurations, which Smardt can customize per the requirements of your application.



A Smardt V-Class WB series chiller in a narrow (stacked) configuration.

#### **V-Class WB Series**

Smardt has brought its extensive experience in oil-free chiller development, sales and service into designing the V-Class — a range of large-capacity water-cooled chillers\* that deliver the highest level of reliability, outstanding efficiency and the lowest total cost of ownership.

V-Class chillers offer valuable benefits to owners and operators, such as ease of installation, simple streamlined operation and maintenance, and lower lifetime operating and maintenance costs. These advantages are the hallmark of Smardt chillers.

The WB Series is our latest version of the V-Class water-cooled chiller.

#### **Global Number One**

Smardt is the industry leader in oil-free centrifugal chillers. Smardt pioneered oilfree centrifugal compressor technology to provide plant owners and operators a line of chillers that surpassed industry norms of lifetime performance, energy conservation (reducing operating expenses), streamlined maintenace, and ease of operation.

The largest oil-free chiller in the world is a Smardt chiller, and our oil-free chillers are installed in countries across the globe. This is why we are "the global number one" in oil-free chillers.

### **Oil-Free Operation**

Smardt oil-free centrifugal compressors use magnetic bearings and a variablespeed drive to deliver IPLV efficiencies that far surpass those of conventional oil-lubricated centrifugal, reciprocating, scroll and screw compressors.

Smardt utilizes totally oil-free Turbocor technology, achieving the highest part-load efficiencies for our chillers and chilled water systems (including water-, air- and evaporatively-cooled applications).

Proprietary magnetic bearings replace conventional oil-lubricated bearings. This eliminates the high friction losses, mechanical wear, and the highermaintenance oil management systems that are inherent with conventional compressor designs.

Turbocor's primary moving part (the rotor shaft and impellers) is levitated during rotation by a digitally controlled magnetic bearing system. Position sensors at each magnetic bearing provide real-time feedback to the bearing control system, 120 times each revolution, ensuring constantly centered rotation.

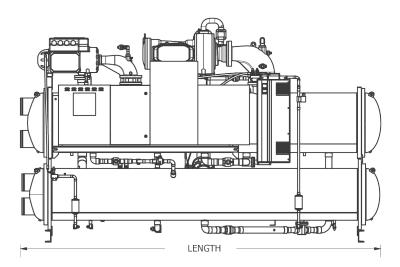
Smardt's oil-free operation yields chiller energy savings of 35 percent and more compared to standard chillers, while ensuring long-lifecycle reliability.

<sup>\*</sup>For applications 60-1600 TR (211-5627 kW) capacity, see Smardt's TW-Class of chillers.

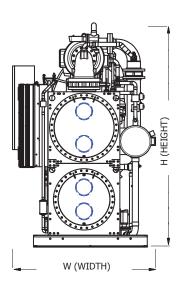








Side and front views of a Smardt V-Class WB Series chiller customized in a stacked configuration to fit a smaller footprint within a plant room.



#### **V-Class Variations**

The Smardt V-Class chiller is also available in two versions that are tailored for projects with special project requirements. These are the Modular V-Class and the Pony Express V-Class.

#### **Modular V-Class**

Modular V-Class chillers are specially designed to enable safe and efficient transport in sections that fit in the typical freight elevator.

### **Pony Express V-Class**

The Smardt Pony Express V-Class eliminates the need to have an additional low-load "pony chiller" for reduced-load situations such as nighttime or weekends. It is configured to extend the chiller's capabilities at full or part load. This is achieved by utilizing a combination of multiple larger Turbocor VTT/VTX compressors running parallel with a single, smaller TTS compressor. This Pony Express compressor mix efficiently handles all types of loads.

# **Multiple Configurations**

Smardt can configure your V-Class chiller to fit any footprint or height restriction, with multiple barrel configurations available.

#### **Turbocor VTT/VTX Compressor**

V-Class WB Series chillers can be equipped with two to eight Turbocor VTT or VTX oil-free compressors. Turbocor VTT and VTX compressors boast outstanding full-load efficiencies. VFDs are built-in, and drives are external to the machine, cooled primarily by air. These oil-free compressors have low-sound output and use environmentally friendly R134a refrigerant.

### **Largest Capacity Chiller**

Smardt V-Class chillers are designed for projects requiring the greatest TR/ kW demands. The world's largest oil-free chiller is a Smardt V-Class WB Series chiller, which serves a district cooling application.

### **Applications**

Energy conscious plant owners and operators want optimized performance with savings over the life of the chiller. Smardt's V-Class WB Series chillers support critical-load applications in a variety of markets, including commercial, data center, pharmaceutical, hospital, higher education, district cooling, hotels, malls, and manufacturing.

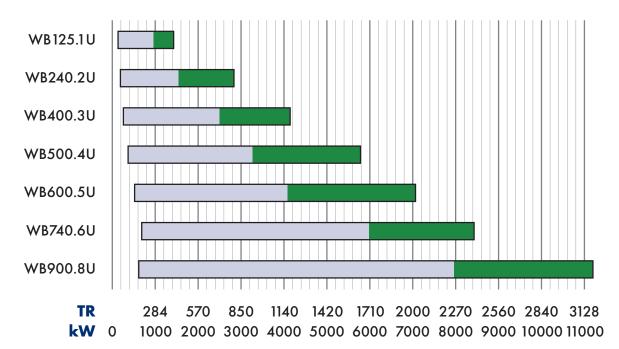
# **Highlights**

- · Largest capacity range in oil-free watercooled chillers.
- Typically smaller footprint than chillers of comparable capacity.
- Responsive chilled water control under all conditions.
- Inbuilt redundancy with multiple compressors.
- Class leading part-load efficiencies, achieving optimum IPLV in total capacity
- Designed for ease of maintenance and serviceability, featuring field-serviceable compressors.
- Smardt quality, acceptance tested and pre-commissioned prior to delivery ensuring trouble-free commissioning and start-up on every project.

Smardt's V-Class WB Series of chillers with full-load capacities of units with R134a refrigerant, range from 350 to 3600 TR (1231 to 12661 kW)

### Representative **Models**

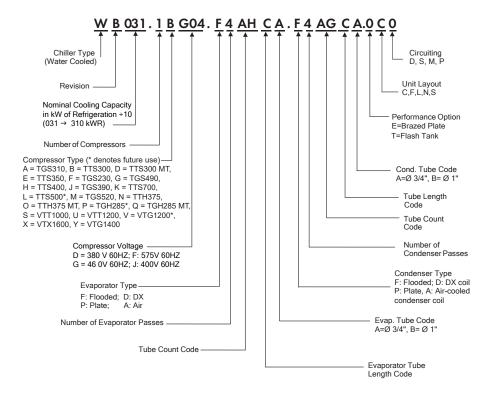
Smardt can customize your V-Class WB Series chiller to meet your project's needs and specifications. The models included in this capacity cart are considered representative of the V-Class WB Series, but selection is not limited to to these specific models. Your Smardt representative can provide capacity data for your project.



# **Cooling Capacity TR (kW)**



Note: Available cooling capacity will vary with operating conditions and chiller configuration. Capacities shown are based on standard AHRI conditions. Capacity can increase significantly with higher leaving chilled water temperature, such as those found in data centre applications. The capacity ranges in this chart do not apply to modular or Pony Express V-Class configurations.



Model nomenclature for the Smardt V-Class WB Series chiller.

#### **About Smardt**

The Smardt team shares more than 25 years' experience working with magnetic bearings and oil-free centrifugal chillers. Smardt was founded in 2005 by Turbocor founder, Roger Richmond-Smith. Accordingly, Smardt has worked with Turbocor technology longer than any other HVAC manufacturer in the world.

### Global reach, single focus

The Smardt Chiller Group is both the pioneer and world-leader in oil-free centrifugal chillers, with production facilities in Canada (Montreal area), Australia (Melbourne area), United States (Plattsburgh, New York), Germany (Stuttgart area), and China (Guangzhou).

Smardt service networks extend across the globe to monitor and support the world's largest installed base of oil-free high-efficiency chillers, with more than 9000 chillers installed globally.

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All Smardt chillers are ETL-listed. Electrical safety for the life of the chiller is a fundamental requirement throughout the company. Smardt evaporators and condensers conform to the ASME

Smardt G-Class energy efficiency performance is certified according to AHRI standard 551/591, as is confirmed by AHRI on its website www.ahrinet.org. The IPLV performance of its chillers always exceeds minimum levels set out by ASHRAE standard 90.1, CSA 743, Eurovent, Australia's MEPS, China's CRAA and others, usually by a very considerable margin. Smardt, in company with the majority of the HVACR industry's leading engineers, considers the use of full-load energy efficiencies to predict any chiller's actual year-round energy-efficiency under US comfort-cooling conditions to be totally misleading, and therefore discourages their use.

Witness tests can be arranged on appropriate notice and for an appropriate fee on Smardt's AHRI-certified test stands in Montreal, Canada; Melbourne, Australia; Plattsburgh, USA and Guangzhou, China.

